

Title: **Oxidation Derived Flavor Compounds as Quality
Indicators for Packaged Olive Oil**

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Running title: Flavors in packaged olive oil as markers of the
oxidation.

Key words: auto-oxidation, flavour compounds, olive oil, packaging, oil quality, oxidation model, photo-oxidation, storage conditions.

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11 **ABSTRACT:** Aroma compounds in packaged extra virgin olive oil
12 can be present naturally or be derived through oxidative degradation
13 under favorable temperature, light, and oxygen availability conditions.
14 In this study, the identity and quantity of flavor compounds were
15 determined for extra virgin olive oil packaged in 0.5 L glass, PET,
16 and PVC bottles and stored at 15°C, 30°C and 40°C under
17 fluorescent light or dark conditions for one year. A set of
18 mathematical equations concerning the rates of the most
19 fundamental oxidation reactions in the oil was prepared and
20 numerically solved and the reaction constants were estimated for
21 specific temperature values.

22 Mainly the presence of fluorescent light, followed by the
23 elevated temperature, stimulated the oxidative alterations in olive oil.
24 Separated and identified flavor compounds were recorded for all the
25 olive oil samples. Based on their abundance and evolution in the oil

1 samples, the most clearly describing the oxidation were: hexanal,
2 nonanal, (E)-2-decenal, (E)-2-heptenal, 2-pentyl furan. It was
3 assumed that these compounds might be used as markers of the
4 oxidation process to quantitatively monitor and describe the quality of
5 packaged olive oil.

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1 The availability of oxygen, elevated temperatures of storage, and
2 action of light can create the conditions for some decomposition of
3 olive oil's triglycerides. The initially-formed mono-hydroperoxides
4 decompose following various pathways, producing off-flavors and
5 unpleasant odors, thus diminishing the quality of the olive oil (1- 4).
6 Oil quality changes related to the production of oxidized by-products
7 that alter the sensory and nutritional characteristics of the oil include
8 increased acidity, production of carbonyl compounds, and a
9 decrease of the α -tocopherol concentration, and generation of off-
10 flavor compounds (5). Volatile aldehydes are considered to be the
11 most responsible for the off-flavor note of the oxidized oils due to
12 their low threshold odor levels (6). The major aldehydes can be
13 summarized as: 2-undecanal, decanal, 2-decenal, nonanal and
14 octanal deriving from oleic acid; 2,4-decadienal, hexanal and 2-
15 heptenal from linoleic acid; 2,4-heptadienal, 3-hexenal, 3-hexanal
16 and propanal from linolenic acid; and 2,4-decadienal, 3-nonenal and
17 hexanal, from arachidonic acid. Their presence depends on the
18 relative amount of fatty acids on the triacyloglycerol molecules in
19 each oil.

20 When vegetable oils are commercially stored under light, their
21 natural photo-sensitizers (e.g. chlorophyll) can stimulate photo-
22 oxidative deterioration (7). Free radicals may be formed when these
23 sensitizers react directly with the substrate (pathway I - photolytic
24 auto-oxidation) or with triplet oxygen to form singlet oxygen and
25 singlet sensitizer, i.e. both compounds at a higher energy level

1 (pathway II - photosensitized oxidation). The direction the reaction
2 will proceed is based on the competition between triplet oxygen and
3 substrate or photo-sensitizers when light is present. Electron rich
4 compounds favor the type II pathway; the rate depends on the
5 solubility of the oxygen present in the food system. Conjugated and
6 non-conjugated hydroperoxides produced can cleave to initiate
7 conventional free radical chain reactions that produce undesirable
8 flavor compounds. Thus, protection from direct light is required for
9 commercial olive oil (7-10).

10 The nature of the packaging material has a notable influence
11 on the quality (11). Oil in bottles with high air permeability
12 (polyethylene-PE, polypropylene-PP) should be sold within four
13 weeks, in contrast to PVC bottles that could hold olive oil for three
14 months without appreciable quality loss. Significant changes have
15 been observed in the oil quality stored in transparent glass bottles
16 and exposed to light (12), while oil samples in polyethylene bottles
17 contained a higher amount of hydroperoxides than those in glass
18 bottles. The peroxide concentration of oil in glass bottles in the dark
19 was lower than oil stored in plastic bottles also in the dark; in any
20 case samples stored in light showed higher peroxide concentration
21 than those in the dark (13). Olive oil stored in polyethylene bottles and
22 exposed to diffused light for three months developed an off-taste and
23 lost most of its original color (14). Samples stored in glass or
24 poly(vinyl chloride)-PVC bottles, under light, experienced greater

1 changes in sensory characteristics than those stored in darkness
2 (10).

3 Plastics offer limited protection against oxygen and chemical
4 migration compared to steel and glass. PVC is a popular packaging
5 material for edible oils in many countries, mainly due to its
6 adaptability to all types of closure, transparency, total compatibility
7 with existing packaging lines, and potential for personalized design
8 features (15). Driven by issues like the protection of the environment,
9 ample supply, plastic shaping, and mechanical properties,
10 poly(ethylene terephthalate)-PET has been supplanting PVC in the
11 edible oil market.

12 Despite the volume of experimental evidence on the oxidation
13 of packaged olive oil, only rather limited modeling information can be
14 found in the literature. Dekker et al. (16) calculated the level of
15 primary oxidation products and oxygen concentration in the
16 headspace of the package during storage at various temperature
17 conditions, with varying packaging. Their model was based on the
18 reaction kinetics of the food and the active ingredients, the film
19 permeability, and the mass transfer rate within the product. Using the
20 modeling approach, a good estimation of the product quality could be
21 achieved prior to any actual shelf life experiments.

22 The main objective of this work was to describe the oxidative
23 deterioration of extra virgin olive oil when it is packaged in glass and
24 plastic containers and stored in light or in the dark, using the
25 alteration of the volatile compound profile over time. A group of flavor

1 compounds was selected as indicators of the quality of the olive oil. A
2 simple model based on the evolution of hexanal inside the oil was
3 also applied to estimate the reaction constants under various storage
4 conditions of light and temperature.

5

6 **EXPERIMENTAL PROCEDURES**

7 Portuguese organic extra virgin olive oil was packed under
8 nitrogen gas, without headspace, in cleaned and dried 500 mL PET
9 drinking water bottles, in 500 mL PVC bottles (Novapack, Co. Paris,
10 IL, USA), and in 500 mL glass bottles (Fisher Scientific Co. New
11 Jersey, USA). The oxygen transmission rates for PET and PVC were
12 to be approximately 8 cc/m²/day and 9.8 cc/m²/day at 0.21 atm
13 driving force, respectively. Both materials seem to be effective
14 barriers to wavelengths shorter than 340 nm while visible light was
15 almost equally highly transmitted through either PET or PVC
16 materials. The percentage of light transmitted (% T) through PET and
17 PVC increased as λ increased with the most marked changes
18 occurring between 300 and 350 nm. The average thickness for PET
19 bottles was 400 μm and for PVC bottles 640 μm (17). Bottles were
20 sealed tightly with standard polypropylene threaded caps. Half of the
21 bottles were covered with aluminum foil and placed inside fiberboard
22 boxes and the other half were exposed to fluorescent light. Filled
23 bottles were stored in controlled environment chambers at 15, 30 or
24 40°C and 60% RH. During the experiment, four 40 W fluorescent
25 light bulbs were placed at 30 cm above the bottles. Weekly

1 rearrangement of the bottles was applied to ensure uniform exposure
2 to light. Two bottles per treatment were analyzed in triplicate monthly
3 up to 12 months. Values of peroxide concentration, namely peroxide
4 value (PV), were collected according to IUPAC Method 2-501. The
5 concentration of the conjugated dienes deriving during oxidation,
6 were recorded as K_{232} values as they were obtained from 0.02 g of
7 oil diluted in 10 mL iso-octane (Merck, Darmstadt, Germany) and
8 analyzed at 232 nm using a Perkin Elmer Lambda 25 UV-VIS
9 spectrophotometer. Data was recorded by the UV-WIN-Lab software
10 the K_{232} values were calculated from absorbency readings. An
11 automatically operating stripping apparatus (Dynatherm 1000,
12 Dynatherm Analytical Instruments Inc., Kelton, PA) was used to strip
13 volatile compounds out of the oil, kept at 37°C, into a Tenax-TA trap
14 (Supelco, Bellefonte, PA). Compounds were desorbed using a
15 desorption unit (Model 890 from Dynatherm Analytical Instruments
16 Inc. Kelton, PA) connected to a gas chromatography apparatus
17 (Hewlett Packard 5890 Series II, Hewlett Packard, Philadelphia, PA)
18 with a 30 m x 0.32 mm ID x 0.25 μ m film thickness, fused silica
19 capillary column (SPB-5, Supelco, Bellefonte, PA). The temperature
20 program was: initial temperature, 35°C for 5min, increased to 80°C at
21 a rate of 3°C/min, held for 1 min, then increased to 180°C at
22 10°C/min, held for 1 min, and finally increased to 220°C at 4°C/min
23 where it was held for 10 min. The carrier gas was maintained at a
24 flow rate of 1.75 mL/min at 40°C. Identification of compounds was
25 performed with a Varian 2000 mass spectrometer (Varian, TX, USA)

1 interfaced with the Dynatherm desorption unit. The tuning value for
2 the ITMS was 100, using cedrol as the tuning standard. Other
3 parameters were: tune sensitivity, 9000; acquisition parameters: full
4 scan, scan range: 41-300 amu, scan time: 1.0 sec, threshold: 1
5 count, multiplier from 1500 to 2300 V depending on multiplier
6 conditions; transfer line temperature, 240°C; exit nozzle 240°C;
7 manifold 240°C. In addition, the following standard compounds were
8 injected in the GC to be analyzed for their retention times: pentane,
9 1-hexene, ethyl acetate, 1-penten-3-ol, 2-propanol, 1-pente-3-one, n-
10 pentanal, 2-pentanol, heptane, 2-methyl-1-butanol, 1-propanol, 2-
11 butanone, ethyl-iso-butyrate, pentanol, (E)-2-hexenal, (Z)-3-hexenol,
12 heptanal, 6-methyl-5-hpten-2-one, octanal, 3-hexenyl acetate, (Z)-3-
13 nonen-1-ol, 2-nonanone, nonanal, 2-phenyl-ethyl alcohol, (E)-2,4-
14 decadienal, dodecane, (E)-2-nonenal, (E,E)-2,4-decadienal, and
15 undecanal.

16 Statistical analysis of volatile aroma compounds was
17 performed using commercial software (SASTM Proprietary Software
18 Release 8.2, TS2M0, SAS Institute Inc., Cary, NC, USA) to
19 determine differences between treatments for the rate of evolution for
20 each flavor compound. GLM analysis was applied and the Tukey and
21 Duncan tests were implemented for separating the means of GC
22 area changes among the compounds with confidence level $\alpha = 0.05$.

23 To further explain the mechanisms of the chemical
24 phenomena, a representative model for the evolution of off-flavor
25 compounds in the packaged oil, based on the main chemical

1 reactions related to the oxidative degradation inside the oil phase,
2 was also applied. It can be summarized as follows:

3



7

8 with RH being any fatty acid serving as the oxidation substrate,
9 ROOH the derived hydroperoxide, and k_a , k_b and k_c the reaction
10 constants influenced only by temperature. The simultaneously
11 occurring reactions (1a) and (1b) take place only in the presence of
12 light. By assuming pseudo-steady state for the intermediate product
13 (18), namely the O_3^- , the concentration of the ROOH increases
14 according to the following relationship:

15

$$16 \quad \frac{dC_{ROOH}(t)}{dt} = k_a(T)C_{O_2}(t) + k_c(T)C_{RH}(t)C_{O_2}(t) \quad (3)$$

17

18 By assuming that the time variation of the amount of ROOH in olive
19 oil packaged in glass and stored in darkness is a negligible
20 background noise, the above rate can be described for a standard
21 storage temperature, T_1 , and for different packaging materials (glass,
22 PET, PVC) and storage conditions (light, darkness) using the
23 following set of equations, each one referring to a specific set of
24 experimental conditions:

1

$$\text{PET, dark: } \frac{dC_{ROOH,PET,d}(t)}{dt} = k_c(T_1)C_{RH,PET,d}(t)C_{O_2,PET,d}(t) \quad (4a)$$

$$\text{PVC, dark: } \frac{dC_{ROOH,PVC,d}(t)}{dt} = k_c(T_1)C_{RH,PVC,d}(t)C_{O_2,PVC,d}(t) \quad (4b)$$

$$\text{glass, light: } \frac{dC_{ROOH,G,l}(t)}{dt} = k_a(T_1)C_{O_2,G,l}(t) + k_c(T_1)C_{RH,G,l}(t)C_{O_2,G,l}(t) \quad (4c)$$

$$\begin{aligned} \text{PET, light: } \frac{dC_{ROOH,PET,l}(t)}{dt} &= k_a(T_1)[C_{O_2,PET,d}(t) + C_{O_2,G,l}(t)] + \\ &k_c(T_1)[C_{RH,PET,d}(t) + C_{RH,G,l}(t)][C_{O_2,PET,d}(t) + C_{O_2,G,l}(t)] \end{aligned} \quad (4d)$$

$$\begin{aligned} \text{PVC, light: } \frac{dC_{ROOH,PVC,l}(t)}{dt} &= k_a(T_1)[C_{O_2,PVC,d}(t) + C_{O_2,G,l}(t)] + \\ &k_c(T_1)[C_{RH,PVC,d}(t) + C_{RH,G,l}(t)][C_{O_2,PVC,d}(t) + C_{O_2,G,l}(t)] \end{aligned} \quad (4e)$$

2

3 where $C_{X,Y,Z}(t)$ denotes the concentration of substance X (O_2 and
4 RH) stored in the material Y (glass, PET and PVC) at Z luminosity
5 conditions (dark and light).

6 In order to evaluate the influence of the temperature on the
7 reaction constants k_a and k_c , we can apply the above set of
8 equations to a new temperature. Because of the change in the
9 physicochemical properties of the packaging materials at elevated
10 temperatures, the new temperature T_2 should be close enough to the
11 temperature T_1 to avoid major changes. The new set of equations
12 becomes:

13

$$\text{PET, dark: } \frac{dC_{ROOH,PET,d}(t)}{dt} = k_c(T_2)C_{RH,PET,d}(t)C_{O_2,PET,d}(t) \quad (5a)$$

$$\text{PVC, dark: } \frac{dC_{ROOH,PVC,d}(t)}{dt} = k_c(T_2)C_{RH,PVC,d}(t)C_{O_2,PVC,d}(t) \quad (5b)$$

$$\text{glass, light: } \frac{dC_{ROOH,G,l}(t)}{dt} = k_a(T_2)C_{O_2,G,l}(t) + k_c(T_2)C_{RH,G,d}(t)C_{O_2,G,d}(t) \quad (5c)$$

$$\begin{aligned} \text{PET, light: } \frac{dC_{ROOH,PET,l}(t)}{dt} &= k_a(T_2)[C_{O_2,PET,d}(t) + C_{O_2,G,l}(t)] + \\ &k_c(T_2)[C_{RH,PET,d}(t) + C_{RH,G,l}(t)][C_{O_2,PET,d}(t) + C_{O_2,G,l}(t)] \end{aligned} \quad (5d)$$

$$\begin{aligned} \text{PVC, light: } \frac{dC_{ROOH,PVC,l}(t)}{dt} &= k_a(T_2)[C_{O_2,PVC,d}(t) + C_{O_2,G,l}(t)] + \\ &k_c(T_2)[C_{RH,PVC,d}(t) + C_{RH,G,l}(t)][C_{O_2,PVC,d}(t) + C_{O_2,G,l}(t)] \end{aligned} \quad (5e)$$

1 The overall set of the above 10 differential equations (4a-e,
2 5a-e) was numerically solved using a modified numerical algorithm
3 that involves a typical Newton method for non-linear systems in
4 conjunction with a 4th order Runge-Kutta method for the ordinary
5 differential equations (19). The concentrations $C_{O_2,PET,d}(t)$,
6 $C_{O_2,PVC,d}(t)$, $C_{RH,PVC,d}(t)$, $C_{RH,PET,d}(t)$, $C_{O_2,G,l}(t)$, $C_{RH,G,l}(t)$, as well as the
7 reaction rates values $k_a(T_1)$, $k_a(T_2)$, $k_c(T_1)$ and $k_c(T_2)$, were calculated.

8

9 **RESULTS AND DISCUSSION**

10 Since only conjugated dienes are formed in free radical auto-
11 oxidation while non-conjugated dienes, such as linoleic acid, can be
12 found in photo-oxidation (7), the K_{232} values should represent only
13 part of the dienes (the conjugated ones) formed from the substrate.
14 Thus, a relatively higher ratio of PV/K_{232} for oil stored in light and

1 subjected to photo-oxidation should be expected compared to that
2 stored in the dark (free radical auto-oxidation only). The ratio of
3 PV/K₂₃₂ values for every treatment versus storage time showed that
4 olive oil in PET containers, in light, had lower values of PV/K₂₃₂
5 compared to olive oil stored in glass in light, most probably indicating
6 the protective role of PET in olive oil oxidation, as also concluded by
7 Kaya et al. (20). For olive oil in glass containers in light, the PV/K₂₃₂
8 ratio increased sharply after 6 months when stored at 40 and 30°C,
9 but not at 15°C. For most of the storage period, PV/K₂₃₂ values for
10 olive oil stored in light in PVC bottles showed slightly higher values
11 than oil stored in PET and much higher than oil stored in glass,
12 (Figures 1). Volatile compounds, roughly appearing at the reported
13 corresponding retention times (average of 6 replicates), were
14 identified as shown in Table 1.

15 The increases in the amounts of various flavor volatile
16 compounds over time for every treatment were statistically analyzed
17 using the SASTM program. Compounds with insignificant differences
18 in their evolution over time were grouped together using the Duncan
19 test (different letters indicate significant differences among the mean
20 GC area values, $\alpha < 0.05$, between the aforementioned compounds
21 during time).

22 The compounds most influenced by the storage conditions
23 were: hexanal, (E)-2-octenol, (Z)-2-nonenol, (E,E)-2,4-heptadienal, 1-
24 heptanone, 2,4-hexadienal, hexanoic acid, 3-hexyl acetate, (E)-2-
25 heptenal, (Z)-2-hexenol, 2-pentyl furan, octanal, pentanal, heptanal,

1 and (Z)-1,5-octadien-3-one. Statistical analysis of the evolution and
2 relative amounts of hexanal, nonanal, (E)-2-decenal, (E)-2-heptenal,
3 2-pentyl furan in olive oil, recognized that these compounds may be
4 used as indicators to distinguish among samples stored under dark
5 or light conditions, in oxygen permeable or impermeable materials, or
6 at elevated temperatures.

7 Olive oil stored in PET at 40°C contained the highest amounts
8 of hexanal, followed by the oil stored in glass at 40°C, while the oil
9 stored in PVC containers had a lower hexanal content at 12 months
10 (Figure 2). Oil stored in the same bottles but at lower temperatures
11 under light had lower amounts of hexanal. Statistical analysis
12 showed that hexanal content in olive oil in glass containers kept at
13 15°C was not significantly different from that in oil kept in PVC at the
14 same temperature after 12 months of storage ($P=0.08$), while at 30°C
15 and at 40°C the differences were highly significant ($P=0.001315$ and
16 $P=5.28 \times 10^{-16}$, respectively). Hexanal content in oil in glass at 15°C
17 was significantly different from that in oil in glass at 30°C ($P=$
18 0.04027) at 40°C ($P= 3.02 \times 10^{-34}$). The same was the case for
19 hexanal content in oil in PET (15°C and 30°C, $P= 4.16 \times 10^{-07}$; 15°C
20 and 40°C, $P= 4.46 \times 10^{-31}$; and 30°C and 40°C, $P= 3.54 \times 10^{-18}$), and in
21 PVC ($P= 0.00015$, $P= 3.54 \times 10^{-16}$, and $P= 2.33 \times 10^{-07}$, respectively).
22 For any temperature, hexanal content in PET was always statistically
23 different from that in oil stored in glass (e.g. glass 15°C and PET
24 15°C, $P=0.00021$, glass 30°C and PET at 15°C, $P=7.2 \times 10^{-16}$). Among
25 oil samples in PET and PVC, the amount of hexanal was significantly

1 different at 15°C ($P=0.041921$) and 40°C ($P=7.17 \times 10^{-05}$), but not at
2 30°C ($P=0.534109$). Oil placed in PET, PVC and glass containers
3 and stored in the dark at any temperature-did not contain significantly
4 different amounts of hexanal over time. Since for the samples stored
5 in light, hexanal reached almost twice the value compared to
6 samples stored in the dark, it can be concluded that fluorescent light
7 significantly influences the evolution of hexanal, while the availability
8 of oxygen passing through the plastic containers was less influential,
9 especially at lower temperatures of storage (Figure 2).

10 The evolution of nonanal was similar for all the oil samples
11 stored in either PET, PVC or glass containers in light at any
12 temperature, and for oil in these containers stored in the dark at any
13 temperature (Figure 3). Statistical treatment of the data showed no
14 significant changes in the production of nonanal for any of the
15 materials as a function of temperature. Also no differences were
16 found between containers at any temperature. Samples stored in the
17 dark were significantly altered after 12 months compared to original
18 oil. The influence in light was significant even after 2 months of
19 storage at 40°C ($P=0.000846$). The significance increased with time
20 and increasing temperature of storage.

21 Figure 4 shows that the amounts of (E)-2-decenal present in
22 the oil after 2 months of storage were significantly greater than the
23 amount originally present for all treatments in the dark ($P=0.01055$);
24 when stored in light, (E)-2-decenal significantly increased after 4
25 months of storage compared to the amounts originally present in the

1 oil ($P=0.001164$). It could be that (E)-2-decenal is more influenced by
2 the triplet rather than the singlet form of oxygen present in the oil.

3 (E)-2-heptenal was more abundant in olive oil stored in PET
4 and PVC in light and 40°C, while the amounts detected were lower
5 for the oil stored in glass containers. For all conditions, the oil stored
6 in the dark had lower amounts of (E)-2-heptenal compared to the oil
7 stored in light (Figure 5). Statistical analysis of the data showed that
8 (E)-2-heptenal was significantly different for oil samples stored in
9 PVC bottles at 40°C after the 6th month of storage compared to oil
10 stored in glass or PET at any temperature. Between the different
11 materials, there was no significant difference in the amount of (E)-2-
12 heptenal at the same time intervals and temperatures. Light had a
13 significant influence even after 2 months. Samples stored in the dark
14 did not differ significantly for any temperature or material. Oil kept in
15 light after 10 and 12 months had a significantly different amount of
16 (E)-2-heptenal compared to oil stored in the dark for any time period
17 up to 12 months.

18 The formation of 2-pentyl furan is proposed to result from 4-
19 ketononanal, an oxidized linoleic acid 10-OOH derivative. Though not
20 a typical hydroperoxide, 10-OOH can derive from singlet oxidation of
21 linoleic acid. Another possible pathway suggests that it may derive
22 from 9-OOH of linoleic acid in the presence of singlet oxygen
23 combined with a liberation of formaldehyde, while its formation from
24 linolenic acid has also been suggested (2). Due to the demand for
25 singlet oxygen, the presence of 2-pentyl furan should be closely

1 related to photo-oxidation and the available oxygen. Olive oil stored
2 in PVC, PET and glass at 40°C in light indicated that the amounts of
3 2-pentyl furan were comparable but all were higher than the amounts
4 isolated from oil stored at 15°C at any of the packaging materials. In
5 dark conditions, the oil stored in PVC at 40°C had the highest
6 amount, followed by the oil in PET, while the oil in glass had the
7 lowest amount of 2-pentyl furan, except when stored at 40°C. For
8 any other temperature or light and dark conditions, the amounts of 2-
9 pentyl furan were clearly lower. For the same temperature and
10 material, the amount of 2-pentyl furan was always higher in the oil
11 kept in light compared to the oil kept in the dark (Figure 6). The
12 differences seen in two parts of Figure 6 were not found to be
13 statistically significant. There was no dependence on the material or
14 temperature of storage. Samples stored in the light were significantly
15 different from the original after only 4 months of storage. On the other
16 hand, the amount of 2-pentyl furan in oil samples stored in the dark
17 did not differ significantly over time.

18 Applying the experimental results for the flavor compound
19 hexanal to the model, the reaction constants $k_a(T)$ and $k_c(T)$ were
20 calculated for the three temperatures. The growth rate of hexanal in
21 packaged olive oil (left-hand-side of eq. 4a-e and 5a-e) was derived
22 from the experimental data for all the combinations of materials and
23 storage conditions and was used as input for the results presented in
24 Figure 7. The growth rate constants clearly increased with
25 temperature. This influence was much less for $k_c(T)$, as the auto-

1 oxidation reactions appeared to be less sensitive to the temperature
2 variance. Additionally, $k_a(T)$ values were 2.5-4 times higher than the
3 $k_c(T)$ values at the same conditions, underlining the significance of
4 light exposure that has already been discussed based on the results
5 of Figures 2-6.

6

7 **ACKNOWLEDGMENTS**

8 This work was financially supported by the Michigan State
9 University Agricultural Experimental Station.

10

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- 4 Technol. 26:464-468 (1993).

- 1 Table 1. Selected olive oil flavor compounds isolated from olive oil
- 2 and their Kovats indexes.

1 Figure 1. Peroxide Value/ K_{232} values for olive oil placed in PET, PVC
2 or glass bottles and stored in the light at various temperatures.

3

4 Figure 2. Hexanal production in olive oil kept in PET, PVC and glass
5 containers at 15, 30 and 40°C in the light and dark for 12 months.

6

7 Figure 3. Nonanal production in olive oil kept in PET, PVC and glass
8 containers at 15, 30 and 40°C in the light or dark for 12 months.

9

10 Figure 4. (E)-2-decenal production in olive oil kept in PET, PVC and
11 glass containers at 15, 30 and 40°C in the light or dark for 12
12 months.

13

14 Figure 5. (E)-2-heptenal production in olive oil kept in PET, PVC and
15 glass containers at 15, 30 and 40°C in the light or dark for 12
16 months.

17

18 Figure 6. 2-pentyl furan production in olive oil kept in PET, PVC and
19 glass containers at 15, 30 and 40°C in the light or dark for 12
20 months.

21

22 Figure 7. Plot of the $\ln k_a$ and $\ln k_c$ as a function of $1/T$ (°K).

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