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2 **A theoretical approach for the impact of adulteration on the shelf life of olive oils**

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13
14 **Abstract**

15 The adulteration of olive oils with lower quality ones is an additional factor impacting
16 oxidation evolution. The selected packaging material along with the storage conditions have a
17 combinatorial impact, too. The combined system of olive oil-packaging-environment lead to a
18 flavour profile, including hexanal, impacting the consumers' acceptance and quality
19 appreciation. So far, the effect of packaging and environment have been studied both
20 experimentally and theoretically for the shelf life yet not in combination to mixtures of olive
21 oils. This work aims in providing a quick and reliable tool for distinguishing adulterated extra
22 virgin olive oils, based on their shelf life as affected by oxidation. The approach is based on
23 using known packaging and environment related factors, but testing altered extra virgin olive
24 oil compositions. By doing so, we propose the use of a predictive model in order to estimate
25 the possibility of food to reach the end of its shelf life while the deviations of this possibility
26 between reference and tested samples indicate potential adulteration. It is clearly showed that
27 greater deviations correspond to higher assurance for a non-pure, adulterated, extra virgin olive
28 oil.

29
30 **Keywords:** adulteration, modeling, shelf life, olive oil, packaging, storage.

31
32 **1. Introduction**

33 Food adulteration has been led mostly by intercontinental antagonism, retail, profit issues and
34 naïve consumers, worldwide. Both relative unions/associations and individual countries have
35 been trying to prevent the food adulteration with legal frameworks. a need for advanced
36 techniques, a globally standardized and accepted methodology that also needs to be quick,
37 repeatable and reliable, have caused a great amount of debate on the efficiency of the analytical
38 methods proposed. Oppositely, the regulatory road operates as a tool to guard the adulteration
39 of high quality, expensive certain products.

40 The nutrients and the amazing flavor of the extra virgin olive oil (EVOO) make it highly
41 requested and has been given the best grade among all types of olive oil, in comparison with
42 other edible oils. Except for the nutritional value, EVOO has an important economic value.
43 Consequently, the adulteration by adding lower-quality oils (refined olive oil, refined olive
44 pomace oil, etc.) is commonly used, and there is a need for its fast and proper noticing [1-3].
45 The vibrational spectroscopy signatures combined with pattern recognition analysis is one the
46 most contemporarily introduced ways as for a non-catastrophic method for verifying the
47 EVOO [4]. Commercial EVOO samples have been tested and targeted in making predicting
48 models for continuous checking of the olive oil quality parameters to accomplish a fast

49 perceptible analysis for auditing the criteria of the oil quality. Finally, this work concluded that
50 there is a call for applicable, deduced information of adulterating.

51 Extra virgin olive oils are more valuable than other oils, yet they seem to have related physical
52 characteristics, thence lessening the possibilities of identifying mixtures through an analysis of
53 important ingredients. In some cases, highly adulterated extra virgin oil that doesn't meet the
54 extra virgin requirements, is appeared as EVOO in the market. It is also worth mentioning that
55 a big number of reports have been noted when the International Olive Council applied legal
56 criteria for the spotting of deceitful activity [5,6].

57 Regarding the background (variety, origin) of the virgin oil, there is a difference in the relative
58 identification, that has been separated in three strategies: the first is the profiling application
59 usage, or targeted analyses. Second is the utilization of the untargeted ones. The last strategy
60 hints the practice of fingerprinting ways that use a chemometric screening of the entire sample
61 fingerprint to recognize key markers that are distinct in the place of formation and/or varieties
62 of interest. No matter which approach is used, chemometric models that are made by the usage
63 of dissimilar multivariate data analysis have been in use to receive a proper distribution of the
64 variety and/or geographical roots of the samples.

65 Worse oils could have more alteration that can cut out much of the preferable taste-related
66 features that are gotten by an extra virgin oil [7]. Adulterating is usually the inclusion and/or
67 the swapping of lower quality and edible oils [6]. In [6], EVOO standards failed because of:
68 "(a) oxidation by exposure to elevated temperatures, light, and/or aging, (b) adulteration with
69 cheaper refined olive oil, and (c) poor quality oil made from damaged and overripe olive
70 processing flaws, and/or improper oil storage".

71 Mossoba et al. [8], studied the effects of the contents of three possible adulterants fatty acids
72 on the potential of FT-NIR spectral methodology, simultaneously with partial least squares to
73 fast find EVOO verification, possibly mixed with refined olive oil (RO) or other oils of lower
74 quality. The study was strictly established on whether the components of the fatty acid were
75 within the allowable established ranges. Their findings were consistent with sensory panels;
76 therefore, it indicated the accuracy of the composition of the recognition of the adulterer olive
77 oils as well as and the market's views. Kanavouras et al. [9] agreeing with the approach
78 mentioned before, made an optimal group of taste compounds that have been said to be quality
79 indices of EVOO, when packed and stored in several conditions and with plethora of materials.
80 The researchers, after including in models these compounds, they were able to forecast the
81 shelf life of each olive oil sample, signifying that these flavor compounds can be used as
82 markers for the identification of the source of the oxidative degradation of the olive oil,
83 according to its "storage history".

84 Kanavouras and Coutelieris [10], have used this model to investigate the shelf life of packaged
85 olive oil, in 2 years' time with plenty of light, temperature and temperature conditions on the
86 storing. This way they could picture the "real-life" situations. This work emphatically
87 reaffirmed the unfavorable role of uncovering additional virgin olive oil to light for more
88 limited or longer periods, since it could fundamentally stimulate the oxidative corruption
89 caused by raised temperatures and presence of oxygen. Besides, plastic, versus glass, was
90 additionally considered as a defensive packaging material for EVOOs.

91 Furthermore, Coutelieris and Kanavouras [11] utilized a set of mass transport equations for
92 depicting the substance responses that take place in the oil phase, along with the diffusion of
93 oxygen in the oil phase and through the packaging material. The above set was numerically
94 integrated for different combinations of temperatures, light conditions, and packaging
95 materials. The work resulted that the recommended model could be utilized as a tool for a

96 precise forecast of the quality issues for bundled olive oil. In addition, blending olive oils of
97 various geographical and varietal origins is one more subject of concern [12].
98 Given the cost of the instruments, which often are not accessible for many olive oil
99 laboratories, it is assumed that they will not become an alternative to conventional methods in
100 a short-term scenario. It appears to be important to consider further improvements which
101 should target working on the representativeness of the examined tests to the principal olive-
102 developing regions and developed assortments along with the work of savvy analytical
103 strategies.

104 A significant worry in giving a reliable approach has been the exact and tedious techniques
105 proposed, of problematic precision, reproducibility, and standardization [13]. Analytical
106 science has prompted the advancement of contemporary scientific instruments that permit the
107 extraction of lot of compound data for an enormous number of tests somewhat rapidly and
108 easy. Nonetheless, the created scientific information (spectroscopic, chromatographic,
109 isotopic, sensorial, and so forth) are frequently multivariate information networks which
110 request proper chemometric examination. In chemometrics, numerical and measurable
111 strategies are utilized for handling and catching the most significant and important content
112 inside the multivariate information [14].

113 There is also an expanding interest for the presentation of novel and more canny example
114 recognition strategies for handling more perplexing foods [15]. The conventional
115 chromatographic methods recognize the olive oil adulteration dependent on some marker
116 mixtures (triacylglycerols, unsaturated fats, sterols, unsaturated fat methyl esters, etc.).
117 Notwithstanding, these strategies are tedious and includes complex labor-intensive sample
118 preparation for extraction of marker parts from oil tests, while additionally display antagonistic
119 effects on the climate because of the great utilization of unsafe synthetics (plastics). Thus,
120 scientists are ceaselessly engaged to foster fast, precise and environmental-friendly methods
121 for the recognition and quantification of EVOO adulteration.

122 Besides, this adulteration research has been condemned for its capacity to distinguish the
123 nature of added adulterants. Another shortcoming has been encountered in recognizing low
124 level adulteration, in distinguishing certain debasements, in checking olive oils labeled with
125 geographic indications or certified as monovarietal olive oils. Subsequently, the work to
126 improve the previously mentioned impediments and troubles is continuous, alongside the
127 innovative advances and the analytical processes [16, 17].

128 The models are identified with the quantification of certain chemical groups and the pertinent
129 synthesis in olive oil, while when coming to quality, some parameters are not considered by
130 all the checked-on olive oil norms exchanges [18]. Then again, it has likewise been
131 recommended that an optimal chemical procedure might be further developed when new
132 methods and new devices will be overhauled, like those based on the vibrational spectroscopy,
133 digital imaging and so on.

134 The time and resources needed for these examinations regularly mean they can't be effortlessly
135 finished by customs on location or organizations inhouse, and tests should be shipped off
136 licensed testing research centers to be investigated. With the increment of worldwide olive oil
137 imports, particularly in nations where olive oil is a moderately new item to purchasers with
138 less experience and information [19], there is a pressing interest for a a time-efficient and cost-
139 effective adulteration detection for work with or supplant the conventional olive oil virtue
140 examinations. Thus, a requirement for a reliable "confirmation" procedure, dependent on
141 strong enactment, analytical techniques, grounded quality and immaculateness parameters and
142 thresholds within the norms and guidelines is, from an expansive perspective, the idea of

143 controlling fake practices, like contaminated, mislabeling, and deceiving beginning, among
144 others [20].

145 This work presents a model-based methodology for assessing potential adulteration of EVOOs.
146 The novelty of this approach is justified by the limited use of models in estimating
147 compositional changes of olive oil in close relationship to the supply chain environment and
148 the packaging factors. Consequently, the proposed model is pointing in correspond the
149 assessed timeframe of realistic usability to the initial composition of olive oil, when bottled.
150 As far as shelf life is strongly depended on the storage parameters (temperature, light and
151 packaging materials), these parameters should be considered in that model, as well.
152 Specifically, the flavor profile is comprehensively considered as a marker of product's shelf-
153 life. All in all, this work suggests that since changes in olive oil's compositions affect its shelf
154 life, then it is these deviations from the preferred shelf life of extra virgin olive oils that shall
155 indicate the compositional changes, provided that packaging and storage (supply chain)
156 conditions are remaining the same..

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160 2. Materials and Methods

161 2.1. Theory

162 Oxidation of bottled olive-oil is initiated and progresses due to the oxygen entering the bottle
163 and transported within the oil phase, and light that is the photo-oxidation initiator. Both
164 phenomena can be controlled by the permeability of packaging material and its light
165 transparency via the materials' color that may allow a certain fraction of light to pass in the oil
166 or not at all. Although many reactions take place simultaneously during olive-oil oxidation, it
167 is widely accepted that it can be described through the following chemical reaction expressions
168 [21].

169



173

174 where k_a , k_b and k_c are the temperature dependent reaction rate constants, mathematically
175 estimated through experimental results, elsewhere [9]. From the mass transport point of view,
176 the oxidation process is as follows: Initially, oxygen penetrates the potentially permeable
177 packaging material, which is a diffusion driven process [22] while the controlling parameters
178 are the permeability of the packaging material and the environmental temperature. After
179 entering the oil, oxygen is diffused and, at the same time, reacts with the oil phase's
180 components. Several flavour compounds are produced which are also diffused in the oil to
181 produce a homogeneous mixture. Among those outcomes, it is hexanal that is widely accepted
182 as the most representative measurable one, which may then actually reflect the quality of
183 bottled olive-oil [23]. Moreover, during the photo-oxidation process, photoexcited oxygen
184 molecules are transformed to active oxygen ions in the presence of light, while these ions react
185 with the existing hyperoxides to produce flavour compounds, as well. The whole process has
186 been described in terms of mathematics (transport equations) elsewhere [24].

187 Consequently, we may safely assume that having obtained the evolution of the hexanal
188 concentration, we are able to estimate the possibility of the olive-oil to reach the end of its
189 shelf-life, P_{safe} , as follows:

- 190 • Initially we define a threshold for the lowest highest acceptable concentration
- 191 • We calculate the area between the concentration curve and the threshold line
- 192 • We calculate the whole area under the concentration curve
- 193 • We divide the above two areas

194 This ratio represents the possibility of the concentration to overcome the threshold, thus the
195 possibility for the product not to reach the end of its shelf-life. That is logic, considering that
196 the area described in the nominator represents the accumulation of all the unacceptable values
197 of product's quality index (i.e. concentration of hexanal). Finally, P_{safe} equals to unity minus
198 this ratio. The above procedure is mathematically described as follows [10]:

199

$$200 \quad P_{safe} = 1 - \frac{\int_{t_{cr}}^{12} \langle C_{hexanal}(t) \rangle dt}{\int_0^{12} \langle C_{hexanal}(t) \rangle dt} \quad (3)$$

201

202 where, a time interval of 12 months has been arbitrarily defined as the evaluation period. In
203 addition to the concentration profile, the application of the above formula presumes also the
204 knowledge of the critical time, t_{cr} , which is the value of time when the threshold line intersects
205 the concentration curve. The estimation of this value can be obtained only numerically (see,
206 for instance [11]).

207 A significant part of the simulation described above, is the integration of the mass-transport
208 differential equations, both in oil and packaging phases. To achieve such an integration, it is
209 necessary to superinduce initial and boundary conditions, as described in detail in [24]. Among
210 them, the most important is the amount of hexanal's concentration that initially exists in the
211 oil phase,

212

$$213 \quad C_{hexanal}(x \in oil \text{ phase}, t = 0) = C_{hexanal}^{initial} \quad (4)$$

214

215 This initial value strongly depicts the composition of the oil before bottling and is supposed to
216 be known experimentally, at least for the case of extra virgin olive-oil [25], which can be used
217 as a reference value. Therefore, a number of cultivational, seasonal, geographical, varietal,
218 extraction process, storage, bottling and conservation supply chain factors, parameters and
219 conditions may as well impact and determine the content of hexanal in a freshly bottled, extra
220 virgin olive oil. Moreover, we may safely assure, that via the improvement-standardization
221 steps of extra virgin olive oil production and distribution, that the amount of initially present
222 hexanal, should remain within a rather narrow range over the seasonal crops production. In
223 this context, any significant variation of this value should correspond to a relative significant
224 variation on the concentration profile and inevitably, impacting the values of critical time t_{cr}
225 and of P_{safe} .

226 In conclusion, based on the aforementioned physical phenomena within the extra virgin olive
227 oil, any deviation from the initial hexanal concentration corresponds to point in time that
228 product's quality is lower than an acceptable limit, which differs from the relative value for
229 the extra virgin olive-oil. In other words, different values of product's life reflect different

230 initial compositions of the oil-phase, thus could safely indicate adulterations of the product
 231 before its bottling.

232 The concentration values for hexanal used here were previously published in [9], where the
 233 shelf life of bottled extra virgin olive oil has been experimentally obtained. For the purposes
 234 of present work, it is adequate to compare the P_{safe} values among known extra virgin olive oil
 235 samples and samples in question for adulteration. It is needed to stress out that no samples of
 236 olive oil were adulterated, yet, any potential adulteration were theoretically conceived for the sake
 237 of comparisons. In other words, we assumed that hexanal concentration proceeds according to
 238 olive oil initial composition. Therefore, the purpose is to present potential deviation from extra
 239 virgin olive oil rather than to identify the adulteration itself. This is a reverse-engineering
 240 approach, where one may avoid chemical analyses of the sample in question just after the
 241 bottling by alternatively simply using the P_{safe} approach. This is possible, since the P_{safe}
 242 approach is definitely correlated to the shelf life of olive oil via the time at which the quality
 243 indicator, i.e. the hexanal concentration evolution in time, surpasses the pre-defined quality
 244 threshold limit. In the present study, where the quality indicators of extra virgin olive oil at the
 245 time of bottling are known, and the t_{cr} and P_{safe} values are estimated for the particular extra
 246 virgin olive oil, what is of interest is the weighted deviation of the calculated P_{safe} values from
 247 those of the non-altered one. Therefore, the methodology and the outcomes are focusing on
 248 this aspect. Actually, the outcomes are presented quantitatively on the base of the absolute
 249 difference of the observed P_{safe} values between the normal and adulterated olive oil, weighted
 250 (divided) by the reference (“normal”) P_{safe} value.

251

252 2.2. Simulations

253 Following the analysis presented in [24], the equations were solved by using numerical
 254 approaches. Apparently, this integration has evolved the initial conditions and the boundary
 255 ones while the appropriate parameters’ values have been estimated, as well. Furthermore, the
 256 hexanal concentration profiles have been used to estimate t_{cr} and, consequently, P_{safe} for a great
 257 variety of storage cases. Especially for the initial condition given in the above eq. (4), we have
 258 considered a variation range from -50% to +50%, with respect to the experimentally obtained
 259 value of the flavour initial concentration for the case of extra virgin olive oil. A multivariate
 260 step of increment in this range was used, being denser for adulterations close to the “normal”
 261 olive oil and becoming sparser at the edges of the concentration’s interval. Two different
 262 representative packaging materials (PET, Glass) have been considered, as well. For their
 263 physical and chemical properties see [24]. Regarding the storage conditions, we have assumed
 264 (a) three constant temperatures (15°C, 30°C, 40°C) under continuous dark, (b) the same
 265 temperatures under continuous light, and (c) a number of various scenarios, (Table 1), as also
 266 presented in [10]. The numerical methods applied were as described in [24].

267

268 **Table 1.** Summary of the various combined storage conditions.

269

Name	Light/Dark	Temperature	Remarks
1A	Continuous Dark	Various	4 months = 15 °C, next 4 months = 30 °C, next 4 months = 40 °C
1B	Continuous Light	Various	4 months = 15 °C, next 4 months = 30 °C, next 4 months = 40 °C
2A	Various	Constant 15°C	12 hours dark-12 hours light every day for 12 months

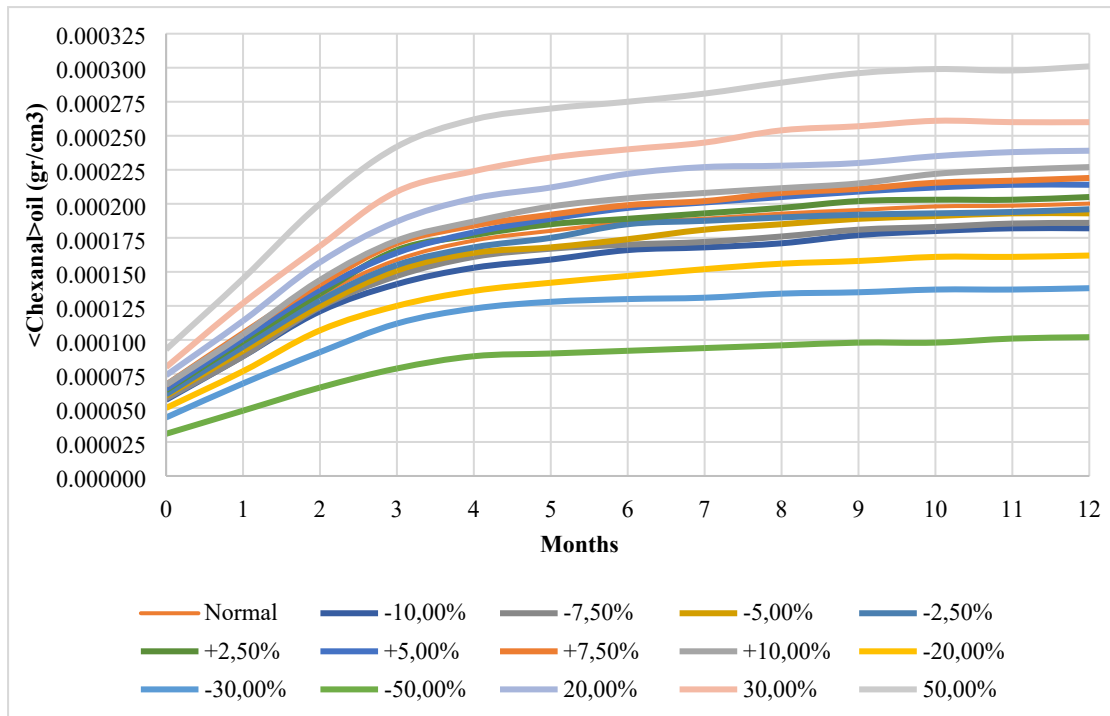
2B	Various	Constant 30°C	12 hours dark-12 hours light every day for 12 months
2C	Various	Constant 40°C	12 hours dark-12 hours light every day for 12 months
3A	Various	Constant 40°C	Continuous dark for 1 month and 12 hours dark-12 hours light every day for next 11 months
3B	Various	Constant 40°C	Continuous dark for 2 months and 12 hours dark-12 hours light every day for next 10 months
3C	Various	Constant 40°C	Continuous dark for 3 months and 12 hours dark-12 hours light every day for next 10 months
4	Various	Various	

270

271 **3. Results & Discussion**

272 Having solved the set of differential equations defined in the model, it has been able to produce
273 hexanal concentration profiles for the predefined time period of 12 months. For the sake of
274 demonstration and space economy, the following Figure 1 depicts indicative hexanal
275 concentration profiles for one storage case scenario: PET, constant temperature 30°C and
276 continuous light. Each line corresponds to the evolution of hexanal for different initial
277 concentration in oil-phase, namely, varying $\pm 50\%$ from the experimentally measured value for
278 extra virgin olive-oil (“Normal”). The concentration profile increases sharply at the initial
279 period of storage, attaining a plateau at the later stages due to the extinction of the highly
280 reactive fatty acids, that are the oxidation susceptibility factors. It is rather clear here that the
281 concentration profiles’ shape is highly alike with each other, indicating that the shape is mainly
282 defined by the transport mechanisms themselves rather than the initial hexanal concentration
283 values. On the other hand, the values that hexanal concentration attains depend on the initial
284 values, i.e. higher initial hexanal concentrations conclude to higher consecutive concentrations
285 for the given time period, as presented herein. This outcome allows a quite safe use of the
286 model, independent of the extra virgin olive oil used, since the evolution of the initial hexanal
287 concentration is apparently dependent on the olive samples (different values defined by eq.
288 (4)) providing an adequate identification of different samples.

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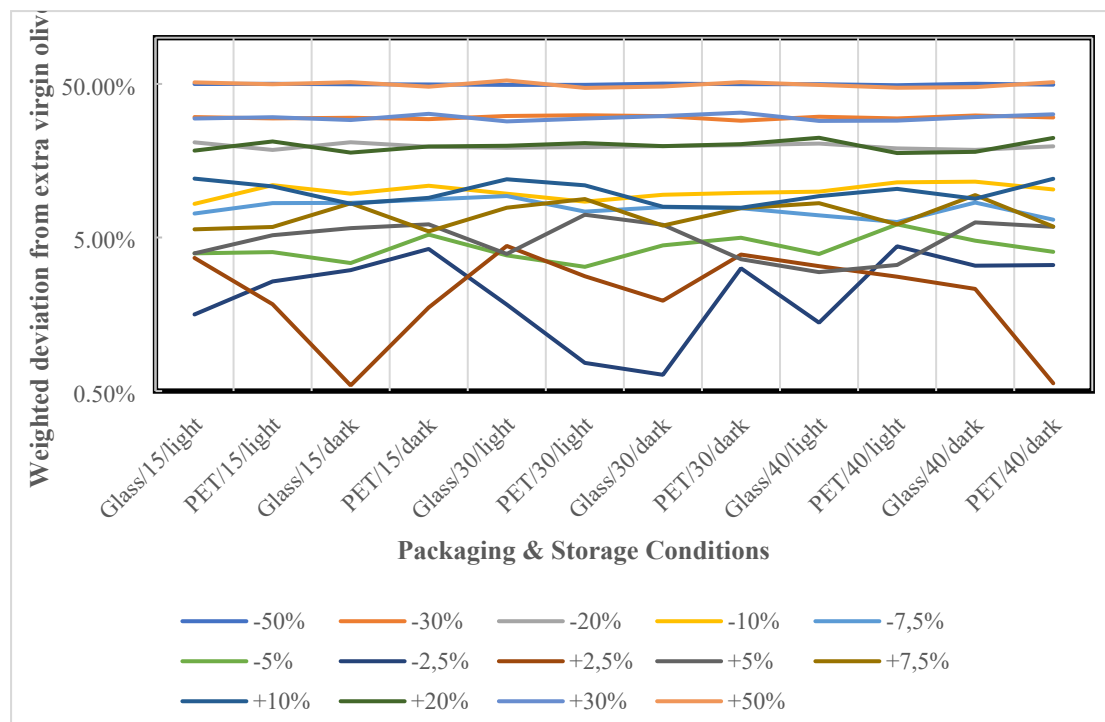
291 **Figure 1:** Indicative hexanal concentration profiles as a function of initial values of these
 292 concentrations for specific packaging material and storage conditions (PET, 30°C, continuous
 293 light exposure).

294

295 As presented in eq. (3) and the relevant discussion, different concentration profiles correspond
 296 to different P_{safe} values for a given constant threshold.

297 The following Figure 2 depicts the weighted deviation of P_{safe} values from the extra virgin
 298 olive oil ones. The P_{safe} has been estimated by using a standard constant threshold, defined as
 299 the upper most level of acceptable hexanal concentration in the olive oil. The value of the
 300 threshold was set to be 20% higher than the initial value of hexanal in the extra virgin olive oil
 301 at the time of bottling. This value has been kept constant for all the cases presented in this work
 302 due to fact that any sample of olive oil under investigation cannot be known at that time as
 303 adulterated or not, nor at with level. These aforementioned deviations presented for PET and
 304 glass packaging materials and for the temperatures of 15°C, 30°C and 40°C, as well as for light
 305 and/or dark exposure. The exposure to temperature and light/dark conditions are taken to be
 306 constant for 12 months period.

307



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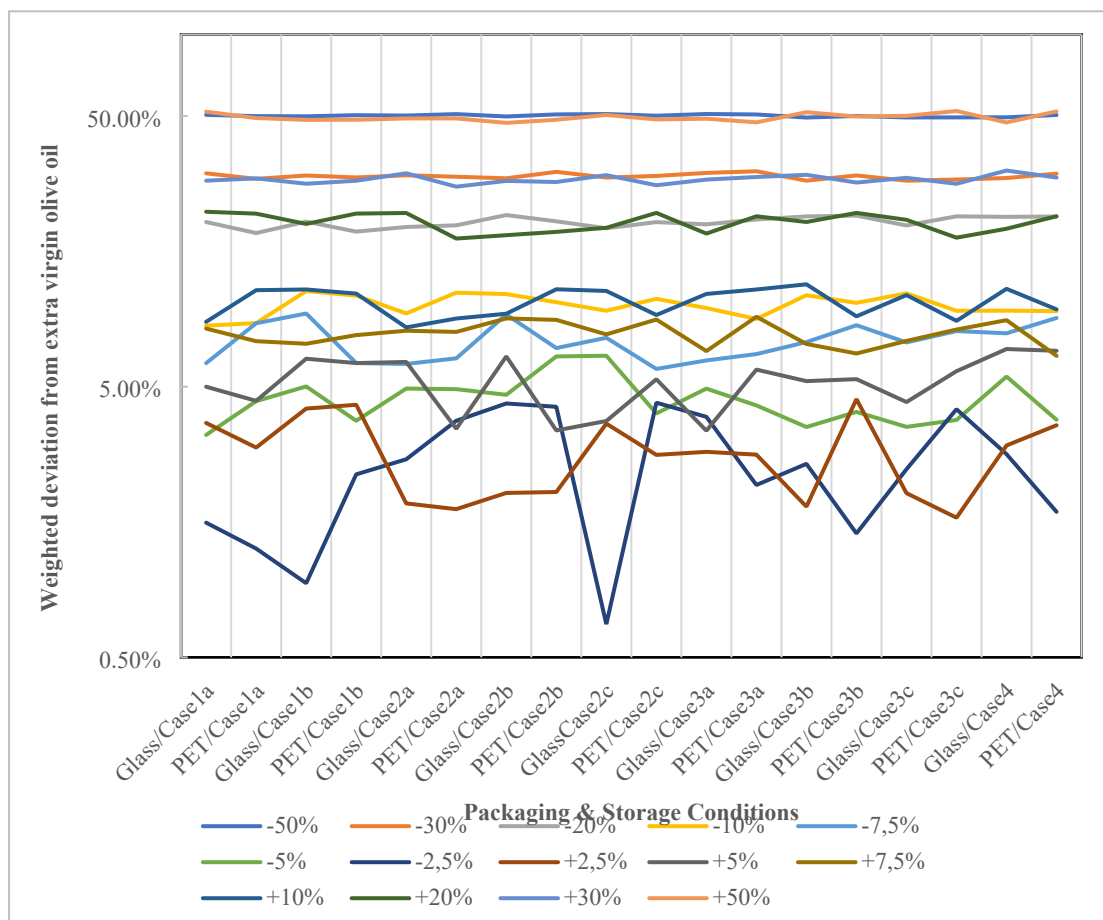
309 **Figure 2:** Weighted deviation of P_{safe} values from the extra virgin olive oil ones for various
 310 packaging materials exposed at continuous storage conditions.

311

312 As seen in the above figure, the weighted deviation of P_{safe} values from the extra virgin olive
 313 oil ones, are strongly depended on the initial oil composition. Furthermore, the greater the
 314 deviation from the extra virgin olive oil, the less the impact of packaging and storage
 315 conditions on the P_{safe} values. That is clearly apparent due to fact that the curves for those
 316 alterations tend to be linear and horizontal, which is not the case at low adulteration levels. In
 317 other words, at low adulteration levels the significance of packaging and storage conditions is
 318 higher and the weighted deviation of P_{safe} values from the extra virgin olive oil ones is quite
 319 diverse signifying the protective role of packaging and the impact of the storage conditions.
 320 When extra virgin olive oil is mixed with lower quality olive oils and the substrate for oxidation
 321 is highly available and reactive, the production of hexanal is strongly favored for the same
 322 amount of oxygen which will now react easily with the low-quality substrate. Therefore, the
 323 amount of hexanal concentration will be increased and the P_{safe} will be affected. That
 324 phenomenon will proceed as far as the substrate, oxygen and energy (light) are available. These
 325 findings strongly indicate the high applicability of this model for the lower level olive oil
 326 adulterations in comparison to the high ones, when packaging is considered. This can also be
 327 attributed to the consistency of the rest of the parameters integrated in the model (diffusivities
 328 in the oil phase and reaction rate constants) that were kept identical to those of extra virgin
 329 olive oil. While the effect of elevated temperatures and light have been well known and
 330 demonstrated in a number of previous studies, herein, it is also brought into attention for their
 331 impact on adulterated oils as well.

332 The applications of the model to various storage cases, as in Table 1, are given in Figure 3.
 333 Analogously to Figure 2, the same patterns of weighted deviation from the extra virgin olive
 334 oil are reported. Once again, the higher the deviations, the lower the impact of packaging
 335 materials and storage conditions. The impact of combined storage conditions is also much
 336 clearer for the lower adulteration levels. Although the storage cases were selected based on

337 particular “real-life” scenarios, they may safely allow us to conclude on the analogous trends
 338 for each and every storage case applied. So, the role of storage conditions within a supply chain
 339 are also identified via this model and clearly distinguish the adulteration levels.
 340



341
 342 **Figure 3:** Weighted deviation of P_{safe} values from the extra virgin olive oil ones for various
 343 packaging materials exposed at various combined storage conditions, as in Table 1.

344
 345 **4. Conclusions**

346 This work introduces a novel approach, aiming in combining the shelf life with a potential
 347 adulteration of extra virgin olive oil with olive oils of lower quality. This combination further
 348 considers the packaging and storage conditions as impacting factors to the shelf life. The model
 349 applied treats these factors within the shelf life estimations that are used for identifying
 350 differences among “normal” and adulterated oils. The weighted deviations of P_{safe} values of
 351 different levels adulterated oils clearly showed the potential of identifying these oils. It is
 352 reported that the greater these deviations, the lower the assurance for a pure, non-adulterated,
 353 olive oil.

354 This outcome allows for a quite safe use of the model, independent of the extra virgin olive oil
 355 used, since the evolution of the initial hexanal concentration is apparently dependent on the
 356 olive samples providing an adequate identification of different samples. Moreover, and in
 357 alliance to the broadly accepted statistics (intervals of confidence 5%), any deviation higher
 358 than 5% may be safely considered as a strong indication of adulteration, thus, a further, detailed
 359 and more laborious analysis is highly recommended.

360

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363

364 **References**

365

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